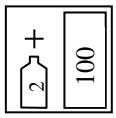
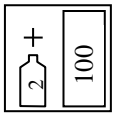
Technical data sheet
LIGHT
Light putty

PROPERTIES			
The **LIGHT** putty is a filling putty. Thanks to the special fillers it contains, the product's density is about 40% lower than in typical putties. The effect is very good sandability and low shrinkage during curing. These characteristics with a very good adhesion to various substrates allow use on large surface areas. The curing time of **LIGHT** is slightly longer than in traditional putties.			
SUBSTRATES			
polyester laminates	dry sand with P80-P120 and degrease again with the PLUS 780 silicone degreaser		
steel	degrease, dry sand with P80 – P120, degrease again		
galvanised steel	degrease, mat with an abrasive finishing pad and degrease again		
aluminium	degrease, mat with an abrasive finishing pad and degrease again		
two-component acrylic fillers	degrease, dry sand with P220 – P280, degrease again		
old paint coatings	degrease, dry sand with P220 – P280, degrease again		
CAUTION			
Do not apply polyester putty directly on top wash primers or one-component acrylic and nitrocellulose products. The putty adheres to most types of galvanised steel used today.			
MIXING RATIO			
		Volume ratio	Weight ratio
	PUTTY HARDENER	100 ml 2 ml	100g 2g
APPLICATION LIFE FROM MIXING WITH THE HARDENER			
5 to 8 min at 20°C.			

DRYING TIME		
25 to 35 min at 20°C. The time can be shortened by heating for 10 minutes at a maximum of 60°C.		
COATABILITY		
Finishing polyester putty, spray polyester filler, filling acrylic primers		
APPLICATION CONDITIONS		
The minimum application temperature is +10°C		
APPLICATION		
	Clean and sand the surface	
	Degrease the surface with PLUS 780	
	Observe the required amount of hardener. Mix the components thoroughly until a uniform colour is obtained. Volume quantity of components: Add 100 g of LIGHT to 2 ml of Hardener. Binding time: 5 to 8 minutes at 20°C	
	Apply a layer of 5 mm max with a putty knife.	
	Wait for 25 to 35 minutes (at 20°C)	
	rough	finish
	P80-P120	P120-P240
COLOUR		
White		
CONTENT OF VOLATILE ORGANIC COMPOUNDS (VOC)		
VOC II/B/b limit* = 250g/l	90 g/l	
*For ready to use mixture.		

EQUIPMENT CLEANING	
THIN 850 acrylic thinner or NC solvent.	
STORAGE CONDITIONS	
Store in a cool dry room, away from sources of fire and heat. Avoid direct exposure to sunlight.	
SHELF LIFE	
LIGHT 1,0 L	24 months/20°C
SAFETY	
See Safety Data Sheet.	
NOTES	
Intended for professional use only.	
OTHER INFORMATION	
Registration number: 000024104 The effectiveness of our systems results from laboratory research and many years of experience. The data contained herein meets the current knowledge about our products and their application potential. We ensure high quality, provided the user follows the instructions and the work is performed in accordance with good workmanship. It is necessary to do a test application of the product due to its potentially different reaction with different materials. We may not be held liable for defects if the final result was affected by factors beyond our control.	